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The ASTM practise, D 5162 provides a table of suggested test voltages for bands of coating thickness from 200-310-µm (8-12 mil) up to 5,100-6,350 µm (201-250 mil). Figure 4 is a
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1.4 This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.
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Similar to the ASTM International standard, the NACE standard for Holiday testing recommends the utilisation of two test methods depending on the DFT of the coating, these methods are: Low-Voltage Wet Sponge Testing for coatings with a DFT < 500 m High-Voltage Spark Testing for coatings with a DFT > 500 m For the high voltage spark testing, there is a table within the NACE